

ANABEEB GRP

Quality Gives Greatest Value

GRP MANHOLES AND CHAMBERS



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ARKAN



WRAS
Water Regulations Advisory Scheme

ANABEEB GRP Manholes and Chambers

ANABEEB has designed, produced and tested a 'Solid GRP Structural CHAMBERS / MANHOLES' that holds phenomenal advantages for contractors, consultants, clients and operating authorities alike. Centrifugally Cast GRP Manhole is manufactured in accordance with EN 15383 and with this system, quality is assured, erection and installation is simplified and hastened (for deep CHAMBERS / MANHOLES), and the old problem of dealing with leaking joints, connections, and shaft rings is eliminated. Durability is increased and the old problem of internal shaft laminations peeling off and liners bulging is eliminated. Only Centrifugally Cast GRP pipes are better suited for this purpose as having highly compacted impermeable wall structure with a sand and resin protective outer layer and a pure resin corrosion-proof inner liner. Solid GRP Structural CHAMBERS / MANHOLES have been proposed for many reasons as a better alternative to the old conventional manhole system of reinforced concrete requiring an additional inner liner of GRP for corrosion resistance and external water proofing tanking.

Product Range

- ▲ The products pertaining to GRP Chamber and Manholes range from 200mm diameter waste traps, through Inspection Chambers of 600 and 800mm diameter, Collection Chambers / MANHOLES from 900 to 1200mm diameter, Standard MANHOLES from 1500 to 2000mm diameter, special Tangential access MANHOLE shafts on culverts or large trunk sewers, road gullies, valve chambers cess-pits, discharge chambers and other such chambers.
- ▲ For standard GRP STRUCTURAL CHAMBERS / MANHOLES, the shafts are made from centrifugally cast GRP pipes of required rating to meet strength suitable to withstand imposed (traffic) loads, soil loads, ground water pressure. ≥

TYPE OF MANHOLES / CHAMBERS

1. MANHOLE/CHAMBER with Flat base. (without anti-floatation box-out)
2. MANHOLE/CHAMBER with Box-Out base for anti-floatation.
3. MANHOLE/CHAMBER with reducer slab and with Box-Out base for anti-floatation.
4. TANGENTIAL MANHOLE built on large diameter pipe line. (Most suited for micro tunneling works).
5. GRP INSPECTION SHAFT from conventional concrete manhole in the lower portion (shaft embedded in lower reducer slab)

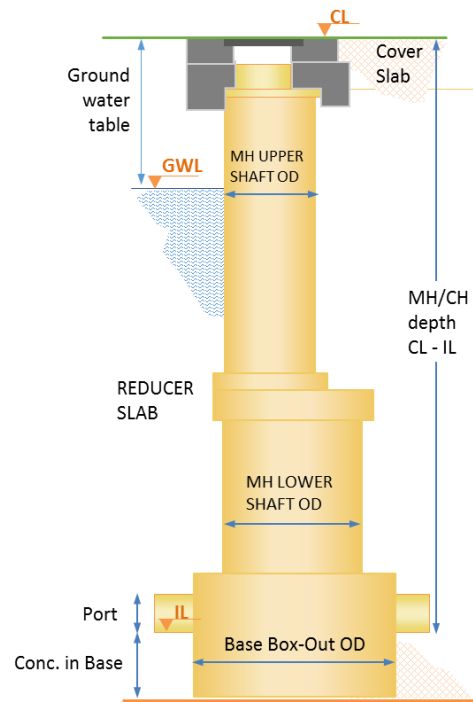
Advantages:

- Safe Structural Design
- Adequate anti-floatation
- Easy handling and Installation
- Less Excavation Required
- No Waterproofing
- Sustainable Product
- High Chemical Resistant
- Flexibility to Modification
- Less Maintenance Cost
- Better Safety

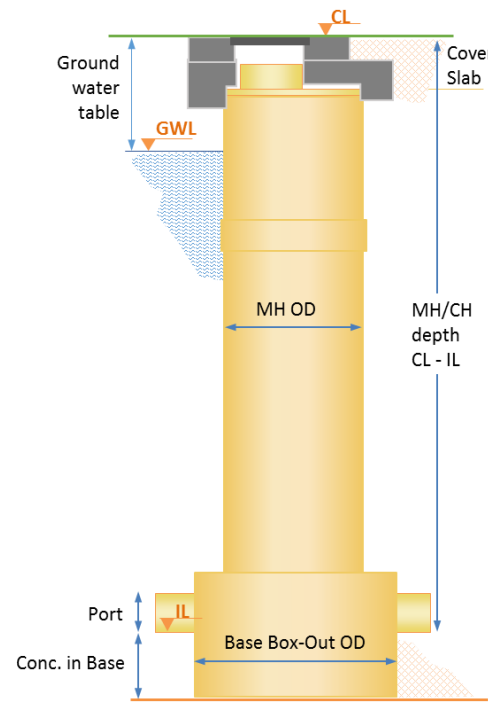
Note: Below table is showing different proposed stiffness's of Manhole Shaft for required wall thickness as per installation depth.

GRP MANHOLE DEPTH LIMIT vs SHAFT THICKNESS and PROPOSED STIFFNESS																	
DN	OD	Type	Base dia.		≤ 1.5	> 1.5	> 2.5	> 4.0	> 6.0	> 8.0	> 10.0	> 12.0	> 14.0	> 16.0	> 18.0	> 20.0	
			Conc.		mm	≤ 2.5	≤ 4.0	≤ 6.0	≤ 8.0	≤ 10.0	≤ 12.0	≤ 14.0	≤ 16.0	≤ 18.0	≤ 20.0	≤ 24.0	
	mm		mm		mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	
					N/m ²	N/m ²	N/m ²	N/m ²	N/m ²	N/m ²	N/m ²	N/m ²	N/m ²	N/m ²	N/m ²	N/m ²	
600	616	MH -FL	616	Thickness	12.2	12.2											
		FLAT BASE	150	Stiffness	5000	5000											
800	820	MH -FL	820	Thickness	15.7	15.7	15.7										
		FLAT BASE	200	Stiffness	5000	5000	5000										
900	924	MH -FL	924	Thickness	17.5	17.5	17.5										
		FLAT BASE	200	Stiffness	5000	5000	5000										
1000	1026	MH -FL	1026	Thickness	19.2	19.2	19.2										
		FLAT BASE	300	Stiffness	5000	5000	5000										
1000	1026	MH -AFL	1434	Thickness	19.2	19.2	19.2	19.2									
		Box-out	300	Stiffness	5000	5000	5000	5000									
1200	1229	MH -FL	1229	Thickness	22.9	22.9	22.9										
		FLAT BASE	300	Stiffness	5000	5000	5000										
1200	1229	MH -AFL	1638	Thickness	22.9	22.9	22.9	22.9	26.6	28.3	30.9						
		Box-out	300	Stiffness	5000	5000	5000	5000	8000	10000	12500						
1400	1434	MH -FL	1434	Thickness	26.5	26.5	26.5										
		FLAT BASE	400	Stiffness	5000	5000	5000										
1400	1434	MH -AFL	1842	Thickness	26.5	26.5	26.5	26.5	31.0	32.7	35.8	36.8					
		Box-out	400	Stiffness	5000	5000	5000	5000	8000	10000	12500	15000					
1500	1535	MH -FL	1535	Thickness	28.4	28.4	28.4										
		FLAT BASE	500	Stiffness	5000	5000	5000										
1500	1535	MH -AFL	2047	Thickness	28.4	28.4	28.4	28.4	33.0	35.1	38.3	40.0	43.1	49.0	49.0	49.0	
		Box-out	500	Stiffness	5000	5000	5000	5000	8000	10000	12500	15000	20000	32000	32000	32000	
1600	1638	MH -FL	1638	Thickness	29.2	29.2	29.2										
		FLAT BASE	500	Stiffness	5000	5000	5000										
1600	1638	MH -AFL	2100	Thickness	29.2	29.2	29.2	29.2	35.1	36.1	39.5	44.4	48.0	52.0	52.0	52.0	
		Box-out	500	Stiffness	5000	5000	5000	5000	8000	10000	12500	20000	25000	32000	32000	32000	
1800	1842	MH -AFL	2300	Thickness		32.6	32.6	32.6	39.6	40.3	45.5	49.7	49.7	59.0	59.0	59.0	
		Box-out	500	Stiffness		5000	5000	5000	8000	10000	12500	20000	20000	32000	32000	32000	
2000	2047	MH -AFL	2600	Thickness		36.0	36.0	36.0	44.0	44.6	46.5	50.5	55.0	65.0	65.0	65.0	
		Box-out	500	Stiffness		5000	5000	5000	8000	10000	12500	15000	20000	32000	32000	32000	

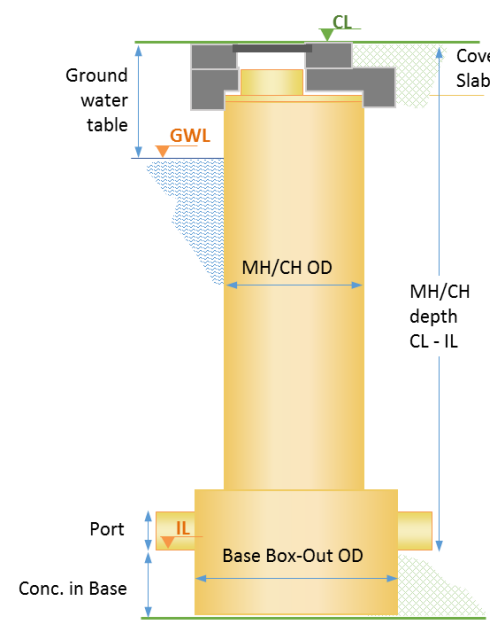
**TYPES OF
GRP Chambers & Manholes**



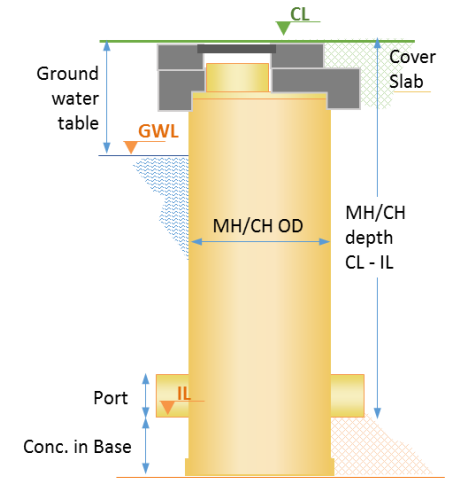
Manhole with reducer slab and Box-out base



Deep Manhole with Box-out base



Manhole / Chamber with Box-out base



Manhole / Chamber with Flat base

IMPORTANT NOTE:

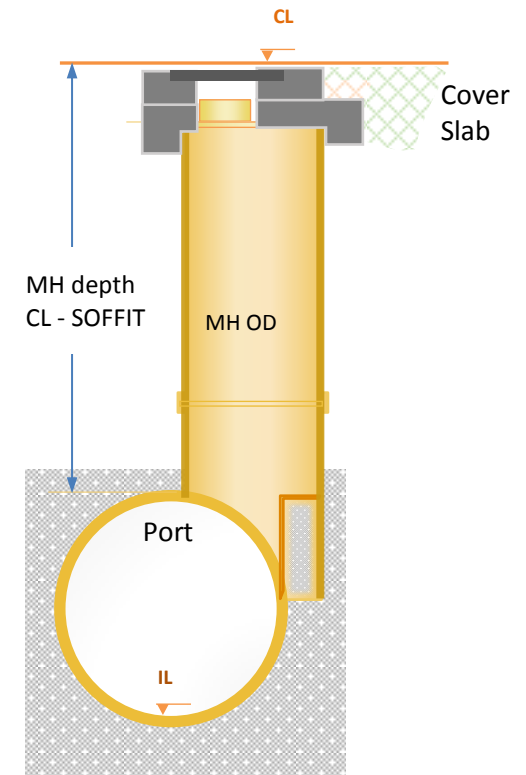
1. The above Manhole & Chamber designs are only guidelines and can be adapted with required alteration depending on the site requirements
2. The above system with combination of conventional concrete manhole system in the lower portion is also possible where upper shaft shall be provided after reducer slab with GRP shafts.
3. For Micro-tunneling works tangential shaft system are available on request.

GRP TANGENTIAL MANHOLE DEPTH LIMIT

Vs

SHAFT THICKNESS and PROPOSED STIFFNESS

SHAFT DN	OD mm	NOMINAL DIA. RANGE OF MAIN LINE	Depth CL to SOFFIT of Main Line	> 8.0	> 10.0	> 14.0	> 16.0	> 18.0	> 20.0
				≤ 10.0	≤ 14.0	≤ 16.0	≤ 18.0	≤ 20.0	≤ 24.0
				mm	mm	mm	mm	mm	mm
				N/m ²	N/m ²	N/m ²	N/m ²	N/m ²	N/m ²
1000	1026	≥ 1000	Thickness	23.0					
			Stiffness	10000					
1200	1229	≥ 1000	Thickness	28.3	33.7				
			Stiffness	10000	20000				
1400	1434	≥ 1000	Thickness	32.7	36.8	40.7			
			Stiffness	10000	15000	20000			
1500	1535	≥ 1000	Thickness	35.1	40.0	43.1	49.0	49.0	49.0
			Stiffness	10000	15000	20000	32000	32000	32000
1600	1638	≥ 1200	Thickness	36.1	44.4	48.0	52.0	52.0	52.0
			Stiffness	10000	20000	25000	32000	32000	32000
1800	1842	≥ 1400	Thickness	40.3	49.7	49.7	59.0	59.0	59.0
			Stiffness	10000	20000	20000	32000	32000	32000
2000	2047	≥ 1600	Thickness	44.6	50.5	55.0	65.0	65.0	65.0
			Stiffness	10000	15000	20000	32000	32000	32000



Tangential Manhole on large pipe line lines